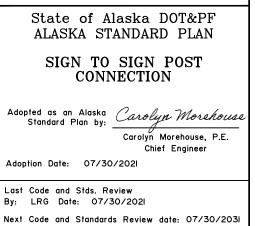


S-20.11

CONSTRUCTION NOTES

- Details shown indicate general design only. Dimensions and design may vary among manufacturers.
- 2. Install weather tight caps on all pipe and tube post (except perforated tubing).
- 3. Protect driven sign posts with drive caps during installation.
- 4. Bolt braces to posts at each point where they cross posts.
- 5. Install signs with top of post, mounting brackets, etc. with a minimum of 3" below top of sign.
- 6. Paint all sign mounting fasteners on sign face a color closely matching the sign face.
- 7. Attach all signs, zees and braces mounted to the posts with 5/16" bolts, nuts and washers.
- 8. Furnish all aluminum nuts, bolts and washers with anodized finish.

FASTENER SPECIFICATION TABLE (ALL REFERENCES ARE TO ASTM)				
FASTENERS		ALUMINUM	STEEL	STAINLESS STEEL
BOLTS	MACHINE	F468 2024-T4	A307	F593
	CARRIAGE "U"	F468 2024-T4	A307	A276 TYPE 304
NUTS	REGULAR	F467 6061-T6	A563	F594
	LOCKING	F467 2017-T4		
WASHERS		F468 2024-T4	F844	A480
POST CLIP		A356-T6	N/A	N/A



S-20.11