Putting Pavement Preservation to Work in the Real World

Rex W. Eberly National Center Pavement Preservation

MICHIGAN STATE

IVERSITY



Who is NCPP?

3 The National Center for Pavement Preservation

 NCPP was established by Michigan State University and FP2, Inc. to lead collaborative efforts among government, industry, and academia in the advancement of pavement preservation by advancing and improving pavement preservation practices through education, research and outreach.

What Does NCPP Do?

- } Collaborate
 - AASHTO
 - TSP2 Preservation Partnerships
 - Emulsion Task Force (ETF)
 - MnROAD, NCAT, PPRA
- } Advance
 - National Pavement Preservation Conference (NPPC)
 - Research Projects
 - Training and Education Survey
- } Improve
 - National Pavement Preservation Certification Program
 - Agency and Industry Training

Pavement Preservation Is...

- Programs and activities employing a network level, long-term strategy that enhances pavement performance by using an integrated, cost-effective set of practices that extend pavement life, improve safety and improve motorist satisfaction while saving public tax dollars".
 - The treatment must:
 - Address pavements while they are still in good condition
 - Reduce aging
 - Extend Pavement Life
 - Restore Serviceability

Define the Definition

Network Level

- All Pavements (Urban, Rural, Airports)
 - Asphalt and Concrete
- Long–Term Strategy
 - Budgeted Expense
- Integrated
 - Department Wide
 - All Stakeholders
- Cost-Effective
 - Right Treatment, Right Road, Right Time
- Improve Road User Satisfaction

Why Develop a Preservation Mindset?

} Budgets

- Few agencies can afford a strategy of Build It, Rehab It, Build it Again
- } Pavement Performance
 - FHWA Performance Thresholds will be difficult to meet without Preservation.
- } Material Changes
 - Pavements don't seem to be lasting as long. Preservation stretches the service life of your pavements

} Sustainability

- Carbon Reduction Act
- Environmental Product Declarations (EPD's)

Alaska Carbon Reduction Strategy



THE BEST REASON IS – IT WORKS!



Money!

Measuring the Benefits

MnROAD & NCAT





NCAT & MnROAD PAVEMENT PRESERVATION GROUP STUDY TPF-5(375)

A Quick Check of Your Highway Network Health

by Larry Galehouse, Director, National Center for Pavement Preservation and Jim Sorenson, Team Leader, FHWA Office of Asset Management

Remaining Service Life (RSL)

https://eng.auburn.edu/research/centers/ncat/testtrack/preservation/observed-performance.html



A Quick Check of Your Highway Network Health



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Remaining Service Life (RSL) Concept

- Every road segment has a Remaining Service Life
- 3 200 lane-miles with NO REPAIRS or MAINTENANCE in a given year, will lose 200 lane-mile-years of Remaining Service Life

Schedule annual work plans to match condition goals ("outcome-based budgeting")

Added Network Service Life =



Example: Agency Highway Network Network Size = 4,356 lane miles

Current Condition



Agency Highway Network = 4,356 lane miles

Each year the network will lose

4,356 lane mile years



Reconstruction Evaluation

<u>Project</u>	<u>Lane</u> <u>Miles</u>	<u>Design</u> <u>Life</u>	<u>Lane Mile</u> <u>Years</u>	Lane Mile Costs	<u>Total</u> <u>Cost</u>
#1	22	25 yrs	550	\$463,425	\$10,195,350
#2	18	30 yrs	540	\$556,110	\$10,009,980
	Total	=	1,090		\$20,205,330

Rehabilitation Evaluation

Broject	Lane	<u>Design</u>	Lane Mile	Lane Mile	<u>Total</u>
Project	<u>Miles</u>	<u>Life</u>	<u>Years</u>	<u>Costs</u>	Cost
#3	22	18 yrs	396	\$263,268	\$5,791,896
#4	28	15 yrs	420	\$219,390	\$6,142,920
#5	32	12 yrs	384	\$115,848	\$3,707,136
	Total	=	1,200		\$15,641,952

Pavement Preservation Evaluation

<u>Project</u>	<u>Lane</u> <u>Miles</u>	<u>Life</u> <u>Ext.</u>	Lane Mile Years	Lane Mile Costs	<u>Total</u> <u>Cost</u>
#101	12	2 yrs	24	\$2,562	\$30,744
#102	22	3 yrs	66	\$7,743	\$170,346
#103	26	5 yrs	130	\$13,980	\$363,480
#104	16	7 yrs	112	\$29,750	\$476,000
#105	8	10 yrs	80	\$54,410	\$435,280
	Total	=	412		\$1,475,850

Network Trend

Required: 4,356 lane mile years

Programmed Activity	Lane Mile Years	Total Cost
Reconstruction SS (40 lane west SS	1,090	\$20,205,330
Rehabilitation (82 lane miles)	1,200	\$15,641,952
Pavement Preservation (84 lane miles)	412	\$1,475,850
Total =	2,702	\$37,323,132

Network Needs Summary

Network Size (needs)	4,356 <i>(lane mile years)</i>	
Programmed Activity	2,702 (lane mile years)	
Deficit =	1,654 <i>(lane mile years)</i>	

Network is Out of Balance

Dollars In Additional Service Life



Steps to Address Minimal Needs



Program Modification

Savings = \$ 6,101,940				
Preservation Treatment	Life Ext	Lane Miles	Lane Mile Years	Total Cost
Concrete Reseal	4 yrs	31	124	\$979,600
Thin HMA Overlay	10 yrs	16	160	\$870,560
Micro-surfacing	7 yrs	44	308	\$1,309,000
Chip Seal	5 yrs	79	395	\$1,104,420
Crack Seal	2 yrs	506	1,012	\$1,296,372
			1,999	\$5,559,952

Revised Network Strategy

Required: 4,356 lane mile years

Programmed Activity	Lane Mile Years
Reconstruction (31 lane miles)	820
Rehabilitation (77 lane miles)	1,125
Pavement Preservation (2,083 lane miles)	2,411
Total =	4,356

Net Savings = \$ 541,988

Balanced Network



Quick Assessment Method

- Establishes Network Need
- Evaluates

 Reconstruction
 Rehabilitation
 Preventive Maintenance

 Incorporates

 Design Life
 Life Extensions

From Theory To Practice

} A Worst-First Rehabilitation Program Won't

Save Your Network.

- } Deferring Preservation Maintenance does <u>NOT</u> save \$\$\$
- } A balanced approach is best
- } Use Planned, Lower Cost Treatments To

Extend Remaining Service Life

PRESERVATION VS. PRESERVATION MAINTENANCE

} PRESERVATION

- GOAL IS TO PLACE A TREATMENT THAT
 PRESERVES THE SURFACE AND EXTENDS
 RSL (REMAINING SERVICE LIFE)
- TIME BASED
 - EARLY AND OFTEN
- ADD SERVICE LIFE
- GENERALLY, LESS EXPENSIVE TREATMENTS

PRESERVATION MAINTENANCE

- GOAL IS TO REPAIR SURFACE DEFECTS, PRESERVE THE SURFACE AND EXTEND RSL (REMAINING SERVICE LIFE)
- TIME AND CONDITION BASED
 - PLACED AS EARLY AS POSSIBLE WHEN DEFECTS OCCUR.
- STOP THE DETERIORATION AND ADD SERVICE LIFE.
- MORE AGGRESSIVE PRESERVATION TREATMENTS
 - COMBINATION TREATMENTS

PRESERVATION VS. PRESERVATION MAINTENANCE

- PRESERVATION PROCESSES
 - FOG SEAL
 - **REJUVENATORS**
 - CRACK SEAL*
 - CHIP SEAL
 - SLURRY SEAL

- PRESERVATION MAINTENANCE PROCESSES
 - CRACK SEAL / CRACK FILL / MASTIC
 - CHIP SEAL
 - SCRUB SEAL
 - FIBER MAT
 - PRESERVATION HMA OVERLAYS
 - MICRO SURFACING
 - CAPE SEALS

Preservation vs. Rehabilitation



PRESERVATION STRATEGY:

Years 5, 14, 30 & 39:	Crack sealing			
Years 10 & 35:	Microsurfacing (Double)			
Years 17 & 42:	Cape Seal			
Year 25:	Mill & Pave			
TOTAL COST/SY OVER 50 YEARS = \$72.00				

REHABILITATION STRATEGY:

Year 15: FDR plus 4" Hot Mix Overlay Year 30: FDR plus 4" Hot Mix Overlay Year 45: FDR plus 4" Hot Mix Overlay

TOTAL COST/SY OVER 50 YEARS = \$120.00

GETTING STARTED



- } PICK A NEWLY PAVED ROAD
- BUDGET <u>NOW</u> TO DO A
 LOW-COST PRESERVATION
 TREATMENT IN 2025
 FOG SEAL OR CHIP SEAL
- BUDGET NOW TO DO A
 PRESERVATION
 MAINTENANCE PROJECT IN
 2029
 - CRACK SEAL WITH CHIP SEAL
- } WASH / RINSE / REPEAT

PRESERVATION IN EXTREME CONDITIONS

} MINNESOTA DOT

- IMMEDIATE FOG SEAL OF NEW CHIP SEALS
 - LOCKS IN CHIPS AND REDUCES PLOW DAMAGE
- USE OF HOT-POUR MASTICS TO MANAGE DEEP THERMAL CRACKING
- EXPERIMENTING WITH SOFTER BASE ASPHALT EMULSION IN MICRO SURFACING
 - ADDS FLEXIBILITY
- MICRO-MILL PRIOR TO PRESERVATION PROJECTS
 - REDUCES PLOW DAMAGE AND IMPROVES RIDE

PRESERVATION IN EXTREME CONDITIONS

SASKATCHEWAN, MANITOBA, ONTARIO PROVINCES-

- $^{\circ}$ ALL RELY HEAVILY ON CHIP SEALS AND MICRO SURFACING
 - NO CHANGES TO STANDARD SPECIFICATIONS





NEXT STEPS

} LEARN MORE

- ROADRESOURCE.ORG
- PAVEMENT PRESERVATION.ORG
- } CALCULATE RSL FOR THE ROADS YOU MANAGE
- **BUDGET FOR AND SCHEDULE PRESERVATION**
- } CHOOSE PRESERVATION MAINTENANCE OVER REHAB

THANK YOU

REX W. EBERLY EBERLYRE@MSU.EDU 785-819-1403

