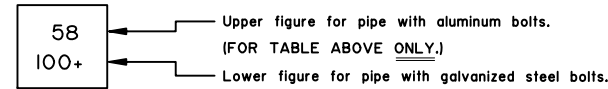


GAGE	0.060"		0.075"		0.105"		0.135"		0.164"	
	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)
12	12	100+	12	100+	12	100+	12	100+	12	100+
15	12	94	12	100+	12	100+	12	100+	12	100+
18	12	75	12	94	12	100+	12	100+	12	100+
21	12	65	12	82	12	100+	12	100+	12	100+
24	12	56	12	71	12	99	12	100+	12	100+
27	12	48	12	63	12	89	12	100+	12	100+
30			12	56	12	79	12	100+	12	100+
36			12	47	12	66	12	85	12	100+
42			12	55	12	56	12	73	12	100+
48			12	47	12	49	12	63	12	78
54					15	43	15	56	15	69
60							15	50	15	62
66							18	44	18	56
72									18	45

GAGE	0.060"		0.075"		0.105"		0.135"		0.164"	
	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)
30	12	52	12	65						
36	12	43	12	54	12	100+	12	100+	12	100+
42	12	36	12	46	12	65	12	100+	12	100+
48	12	32	12	40	12	57	12	73	12	100+
54	15	28	15	35	15	50	12	65	12	100+
60	15	25	15	32	15	45	15	58	15	72
66	18	23	18	28	18	41	18	53	18	65
72	18	21	18	26	18	37	18	48	18	59
78			21	24	21	34	21	44	21	55
84					21	31	21	41	21	57
90					24	29	24	38	24	47
96					24	27	24	36	24	44
102							24	33	24	41
108							24	31	24	39
114									24	37
120									24	35

GAGE	0.100"		0.125"		0.150"		0.175"		0.200"		0.225"		0.250"	
	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)	Min. (In)	Max. (Ft)
60	12	29 31	12	38 45	12	49 60	12	58 70	12	58 81	12	58 92	12	58 100+
66	12	26 28	12	35 41	12	44 54	12	53 64	12	53 74	12	53 84	12	53 94
72	13	24 25	12	32 37	12	41 50	12	48 58	12	48 67	12	48 77	12	48 86
78	14	22 23	12	29 35	12	37 46	12	45 54	12	45 62	12	45 71	12	45 79
84	15	20 22	13	27 32	12	35 42	12	41 50	12	41 58	12	41 66	12	41 73
90	16	19 20	14	25 30	13	32 40	12	39 47	12	39 54	12	39 61	12	39 68
96	17	18 19	15	24 28	14	30 37	13	36 44	12	36 50	12	36 57	12	36 64
102	18	17 18	16	22 26	15	29 35	14	34 41	13	34 47	13	34 54	13	34 60
108	19	16 17	17	21 25	16	27 33	14	32 39	14	32 45	14	32 51	14	32 57
114	20	15 16	18	20 23	16	25 31	15	30 37	15	30 42	15	30 48	15	30 54
120	21	14 15	19	19 22	17	24 30	16	29 35	15	29 40	15	29 46	15	29 51
126	22	13 14	20	18 21	18	23 28	17	27 33	16	27 38	16	27 44	16	27 49
132	23	13 14	21	17 20	19	22 27	18	26 32	17	26 37	17	26 42	17	26 47
138	24	12 13	22	16 19	20	21 26	18	25 30	18	25 35	18	25 40	18	25 44
144	25	12 12	22	16 18	21	20 25	19	24 29	18	24 33	18	24 38	18	24 43
150			23	15 18	21	19 24	20	23 28	19	23 32	19	23 36	19	23 41
156			24	14 17	22	18 23	21	22 27	20	22 31	20	22 35	20	22 39
162					23	18 22	21	21 26	21	21 30	21	21 34	21	21 38
168					24	17 21	22	20 25	21	20 29	21	20 33	21	20 36
174					25	17 20	23	20 24	22	20 28	22	20 31	22	20 35
180							24	19 23	23	19 27	23	19 30	23	19 34

\*Longitudinal seams use (5 1/3) 3/4" dia. bolts per foot.



———— CORRUGATED CIRCULAR ALUMINUM PIPE ————  
 ———— CORRUGATED ALUMINUM PIPE-ARCH ————

Span x Rise (In. x In.)	Corner Radius (In)	Minimum Gage (In)	Min. Cover (In)	Max. Cover (Ft)	
				2 Tons Corner Bearing Pressure	3 Tons Corner Bearing Pressure
17 x 13	3	0.060	12	13	20
21 x 15	3	0.060	12	12	19
24 x 18	3	0.060	12	11	16
28 x 20	3	0.075	12	10	16
35 x 24	3	0.075	12	9	14
42 x 29	3 1/2	0.105	12	7	13
49 x 33	4	0.105	15	6	12
57 x 38	5	0.135	15	6	12
64 x 43	6	0.135	18	6	12
71 x 47	7	0.164	18	6	12

Span x Rise (In. x In.)	Corner Radius (In)	Minimum Gage (In)	Min. Cover (In)	Max. Cover (Ft)	
				2 Tons Corner Bearing Pressure	3 Tons Corner Bearing Pressure
40 x 31	5	0.075	30	8	12
46 x 36	6	0.075	24	8	13
53 x 41	7	0.075	24	8	13
60 x 46	8	0.075	24	13	20
66 x 51	9	0.075	18	13	20
73 x 55	12	0.075	18	16	24
81 x 59	14	0.105	18	14	22
87 x 63	14	0.105	18	13	20
95 x 67	16	0.105	18	12	18
103 x 71	16	0.135	24	11	17
112 x 75	18	0.164	24	10	16
117 x 79	18	0.164	24	10	15

Span x Rise (Ft-In x Ft-In)	Corner Radius (In)	Minimum Gage (In)	Min. Cover (ft)	Max. Cover in Feet For Soil Bearing Capacity of:	
				2 Tons/ft²	3 Tons/ft²
5 - 11 x 5 - 5	31.8	0.100	2	24**	24**
6 - 11 x 5 - 9	31.8	0.100	2	22**	22**
7 - 3 x 5 - 11	31.8	0.100	2	20**	20**
7 - 9 x 6 - 0	31.8	0.100	2	28**	18**
8 - 5 x 6 - 3	31.8	0.100	2	17**	17**
9 - 3 x 6 - 5	31.8	0.100	2	15**	15**
10 - 3 x 6 - 9	31.8	0.100	2	14**	14**
10 - 9 x 6 - 10	31.8	0.100	2	13**	13**
11 - 5 x 7 - 1	31.8	0.100	2	12**	12**
12 - 7 x 7 - 5	31.8	0.125	2	14	16**
12 - 11 x 7 - 6	31.8	0.150	2	13	14**
13 - 1 x 8 - 2	31.8	0.150	2	13	18**
13 - 11 x 8 - 5	31.8	0.150	2	12	17**
14 - 8 x 9 - 8	31.8	0.175	2	12	18
15 - 4 x 10 - 0	31.8	0.175	2	11	17
16 - 1 x 10 - 4	31.8	0.200	2	10	16
16 - 9 x 10 - 8	31.8	0.200	2.17	10	15
17 - 3 x 11 - 0	31.8	0.225	2.25	10	15
18 - 0 x 11 - 4	31.8	0.255	2.25	9	14
18 - 8 x 11 - 8	31.8	0.250	2.33	9	14

\*Longitudinal seams use (5 1/3) 3/4" dia. bolts per foot.

\*\*Fill limited by the seam strength of the bolts. 3/4" dia. bolts per foot.

ALUMINUM	GAGE NO. (For Info Only)
0.060	16
0.075	14
0.105	12
0.135	10
0.164	8

© This column shall not be used unless specified on the plans or approved by the Regional Geotechnical Engineer.

- GENERAL NOTES:**
- All material and workmanship shall be in accordance with the State of Alaska, Standard Specifications for Highway Construction.
  - The contractor shall select only pipes that meet specific height of cover criteria shown on the plans or in the special provisions.
  - No more than one type of pipe may be used on any single installation or installation grouping.
  - All structural plate pipes shall be placed on a pre-shaped foundation conforming to the depth of the bottom plates with clearance for assembling to the adjacent plates allowed.
  - See Standard Drawing "Culvert Pipe & Arch Installation Details" for foundation and structural backfill details.
  - Minimum cover shall be measured from the top of pipe to the top of rigid pavement or to the top of flexible pavement subgrade. In all cases, the minimum cover shall not be less than 12". Minimum cover during construction shall be that required to protect the pipe from damage or deflection.
  - These tables have been developed for an H-20 live load and for compacted soil weighing 120 lbs. per cubic foot or less. If compacted soil cover exceeds 120 lbs. per cubic foot, the contractor shall use the depth of cover shown in the plans for the specific pipe. Where compacted soil cover exceeds 120 lbs. per cubic foot and no specific cover requirements are provided in the plans, the contractor shall determine the required minimum pipe cover in accordance with Section 12 of the 2000 AASHTO "LRFD Bridge Design Specifications".

State of Alaska DOT&PF  
ALASKA STANDARD PLAN  
PIPE AND ARCH TABLES  
(ALUMINUM PIPE)

Adopted as an Alaska Standard Plan by: *Kenneth J. Fisher*  
Kenneth J. Fisher, P.E.  
Chief Engineer

Adoption Date: 02/08/2019

Last Code and Stds. Review By: \_\_\_\_\_ Date: \_\_\_\_\_

Next Code and Standards Review date: 02/08/2029